

# GLASS SELECT FIRE™

Both the GSF-045 and GSF-670 glass kilns are equipped with the Glass Select Fire™ controller. It's easy to program and includes many innovative features. You can even change the program after it has started to better suit your needs!

- ◆ The **LED Display**
  - ◆ **MENU** allows access to advanced programming features.
  - ◆ If an error is made the programmer can press **BACK** to input the correct data.
  - ◆ The **ANNEAL** key is pressed when the glass has attained the desired heatwork and the artist wishes to begin the annealing process.
  - ◆ **ADD TIME** key adds time to the final heating segment in increments of 5 minutes during the firing.
  - ◆ **ADD TEMP** adds 5 degrees F of heat to the final heating segment.
  - ◆ The **VIEW** key will display the current segment of the firing program.
  - ◆ The **GLASS SELECT FIRE™** can be programmed in **FAHRENHEIT or CENTIGRADE.**
  - ◆ The **REVIEW** key displays the program that is currently loaded.
  - ◆ The **START** key begins the program.
  - ◆ The **STOP** key will stop the program at any point in the firing.
  - ◆ The **GLASS FIRE** key accesses preset fusing, slumping, and tack fusing programs with choices of varying firing speeds.
  - ◆ The **CYCLE** key is used in conjunction with the Glass Fire key to choose various options.
  - ◆ **RAMP HOLD** allows the professional to construct and store their own specialized firing programs.
  - ◆ For quick access to stored Ramp Hold programs simply press the **RECALL** key.
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